

ADDITIONAL PRODUCT INFORMATION

Cleaning agent resistance of Sikaflex®

This document informs on the effect of commonly used rail cleaning agents on Sikaflex®-268 used as exterior joint sealants.

1 INTRODUCTION

The following information represents a summary of various results from different test reports. Cleaning agent resistance has been carried out according DIN_EN_ISO_2812-1_2007-5 [1] and Sika CQP 015-1 [2]. The transferability of the results to the real application is a point that shall be considered with the document "Maintenance guideline for external joints of rail vehicles" [3].

2 TEST RESULTS

Cleaning agent		Tested external joint sealer		Report No.
pH-Range	Producer	Sikaflex®-268	Remarks	
Topurin S Plus (acid)	Antigerm Deutschland www.anti-germ.de	Slight abnormality observed on the sealant specimen*	*The undiluted cleaning agent caused a heavy swelling (but no stickiness or depolymerisation).	[4]
Topurin S (acid)	Antigerm Deutschland www.anti-germ.de	No significant abnormalities occurred on the sealant	-	[6]
Topurin A (acid)	Antigerm Deutschland www.anti-germ.de	No significant abnormalities occurred on the sealant specimen	-	[4]
Topurin MA (alkaline)	Antigerm Deutschland www.anti-germ.de	No significant abnormalities occurred on the sealant specimen	-	[11]
Topurin N (neutral)	Antigerm Deutschland www.anti-germ.de	No significant abnormalities occurred on the sealant specimen	-	[11]
Topurin extrem (acid)	Antigerm Deutschland www.anti-germ.de	Slight abnormality observed on the sealant specimen*	*The undiluted cleaning agent caused swelling (but no stickiness or depolymerisation)	[11]

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Sika Services AG

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CH-8048 Zurich

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Cleaning agent		Tested external joint sealer		Report No.
pH-Range	Producer	Sikaflex®-268	Remarks	
Topurin Insektenentferner (neutral)	Antigerm Deutschland www.anti-germ.de	No significant abnormalities occurred on the sealant specimen	-	[14]
Topurin OXos (acid)	Antigerm Deutschland www.anti-germ.de	No significant abnormalities occurred on the sealant	-	[14]
Topurin Vitropur (acid)	Antigerm Deutschland www.anti-germ.de	No significant abnormalities occurred on the sealant	-	[14]
Topurin AS (acid)	Antigerm Deutschland www.anti-germ.de	No significant abnormalities occurred on the sealant	-	[20]
Topurin AW (acid)	Antigerm Deutschland www.anti-germ.de	No significant abnormalities occurred on the sealant	-	[20]
RAILX Neutraler Reiniger	Amstutz Produkte www.amstutz.ch	No significant abnormalities occurred on the sealant	-	[16]
RAILX Saurer Reiniger Manuell	Amstutz Produkte www.amstutz.ch	Clear damage occurred on the sealant	-	[16]
RAILX Saurer Reiniger Maschinell	Amstutz Produkte www.amstutz.ch	Clear damage occurred on the sealant	-	[16]
RAILX Alkalischer Reiniger	Amstutz Produkte www.amstutz.ch	No significant abnormalities occurred on the sealant	-	[16]
RAILX Mückenentferner (alkaline)	Amstutz Produkte www.amstutz.ch	No significant abnormalities occurred on the sealant	-	[16]
WIRAN LEMON (neutral)	Amstutz Produkte www.amstutz.ch	No significant abnormalities occurred on the sealant	-	[31]
Alinet (alkaline)	Amstutz Produkte www.amstutz.ch	No significant abnormalities occurred on the sealant	-	[39]

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pH-Range	Producer	Sikaflex®-268	Remarks	
Wema Top (alkaline)	Amstutz Produkte www.amstutz.ch	Slight abnormality observed on the sealant specimen*	* The undiluted cleaning agent lead to a drop in Shore A hardness (but no stickiness or depolymerization)	[39]
DIVOR-WASH (alkaline)	Berisha Reinigungsprodukte www.berisha.at	No significant abnormalities occurred on the sealant	-	[18]
BIOfort (alkaline)	BIOforte www.bio-forte.com	No significant abnormalities occurred on the sealant	-	[24]
BIOfort Planex (alkaline)	BIOforte www.bio-forte.com	No significant abnormalities occurred on the sealant	-	[24]
BIOfort Rail Clean Remover S (acid)	BIOforte www.bio-forte.com	No significant abnormalities occurred on the sealant	-	[24]
Exterior Vehicle Wash (alkaline)	BioHygiene www.biohygiene.co.uk	No significant abnormalities occurred on the sealant	-	[38]
ECO Wash Green (alkaline)	Blue & Green www.blueandgreen.se	No significant abnormalities occurred on the sealant	-	[7] [40]
Train Wash Oxal (acid)	Blue & Green www.blueandgreen.se	No significant abnormalities occurred on the sealant	-	[7] [40]
Eco Wash Yellow (alkaline)	Blue & Green www.blueandgreen.se	No significant abnormalities occurred on the sealant	-	[7] [40]
Train Wash Phosphor (acid)	Blue & Green www.blueandgreen.se	No significant abnormalities occurred on the sealant	-	[24]
Eco Wash Premium (alkaline)	Blue & Green www.blueandgreen.se	No significant abnormalities occurred on the sealant	-	[24]

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Eco Shine N' Dry (acid)	Blue & Green www.blueandgreen.se	No significant abnormalities occurred on the sealant	-	[32]
Shine N' Dry Premium (neutral)	Blue & Green www.blueandgreen.se	No significant abnormalities occurred on the sealant	-	[32]
Profi Cleaner (alkaline)	Bonalin www.bonalin.de	No significant abnormalities occurred on the sealant	-	[22]
Multi 2000 (alkaline)	Caramba www.caramba.eu	No significant abnormalities occurred on the sealant	-	[4]
ECO-Clean GSM Klarspüler (acid)	Caramba www.caramba.eu	No significant abnormalities occurred on the sealant	-	[8]
Pro Clean Universal Trockner (acid)	Caramba www.caramba.eu	Slight abnormality observed on the sealant specimen*	* The undiluted cleaning agent lead to a drop in Shore A hardness (but no stickiness or depolymerization)	[9]
NFZ Premium Ablauftrockner (acid)	Caramba www.caramba.eu	No significant abnormalities occurred on the sealant	-	[9]
Premium Ablauftrockner (acid)	Caramba www.caramba.eu	No significant abnormalities occurred on the sealant	-	[9]
Pro Clean Universalreiniger (alkaline)	Caramba www.caramba.eu	No significant abnormalities occurred on the sealant	-	[9]
Acid Cleaner SF (acid)	Caramba www.caramba.eu	Clear damage occurred on the sealant	-	[28]
Truck Wash Ablauftrockner (acid)	Caramba www.caramba.eu	No significant abnormalities occurred on the sealant	-	[28]

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pH-Range	Producer	Sikaflex®-268	Remarks	
Truck Wash Vorreiniger A (alkaline)	Caramba www.caramba.eu	No significant abnormalities occurred on the sealant	-	[28]
Scheibenfrostschutz (neutral)	Caramba www.caramba.eu	No significant abnormalities occurred on the sealant	-	[31]
Q-Line Shampoo (neutral)	Caramba www.caramba.eu	No significant abnormalities occurred on the sealant	-	[33] [36] [37]
Truck Wash Schaumreiniger (alkaline)	Caramba www.caramba.eu	No significant abnormalities occurred on the sealant	-	[36] [37]
Truck Wash Shampoo (alkaline)	Caramba www.caramba.eu	No significant abnormalities occurred on the sealant	-	[36] [37]
Truck Wash Intensivreiniger S (acid)	Caramba www.caramba.eu	No significant abnormalities occurred on the sealant	-	[36] [37]
Multi Glanz Vorreiniger (alkaline)	Caramba www.caramba.eu	Slight abnormally observed on the sealant specimen*	* The undiluted cleaning agent caused a clear damage	[36] [37]
CT2099 First step (acid)	Chemtech www.chemtech.net.au	No significant abnormalities occurred on the sealant	-	[21]
CT5012 HD Degreaser (alkaline)	Chemtech www.chemtech.net.au	No significant abnormalities occurred on the sealant	-	[21]
TRANSLINE + (alkaline)	CID Lines NV www.cidlines.com	No significant abnormalities occurred on the sealant	-	[12]
Anti Foam (neutral)	CID Lines NV www.cidlines.com	No significant abnormalities occurred on the sealant	-	[12]
Aqua Rinse (acid)	CID Lines NV www.cidlines.com	No significant abnormalities occurred on the sealant	-	[12]

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pH-Range	Producer	Sikaflex®-268	Remarks	
Bahnreiniger N Plus (neutral)	Crous Chemicals www.crous-chemicals.com	No significant abnormalities occurred on the sealant	-	[35] [37]
Translov (alkaline)	Crous Chemicals www.crous-chemicals.com	No significant abnormalities occurred on the sealant	-	[35] [37]
NP Freefoam VF11 (acid)	Diversey www.diversey.com	Slight abnormally observed on the sealant specimen*	* The undiluted cleaning agent caused a clear damage	[32]
Purol (alkaline)	Dr. Schnell Chemie www.dr-schnell.de	No significant abnormalities occurred on the sealant	-	[4]
Purol N (neutral)	Dr. Schnell Chemie www.dr-schnell.de	No significant abnormalities occurred on the sealant	-	[6]
Purol N Extrem (alkaline)	Dr. Schnell Chemie www.dr-schnell.de	No significant abnormalities occurred on the sealant	-	[26]
Purol N Glanz (alkaline)	Dr. Schnell Chemie www.dr-schnell.de	No significant abnormalities occurred on the sealant	-	[26]
Purol N Dry (neutral)	Dr. Schnell Chemie www.dr-schnell.de	No significant abnormalities occurred on the sealant	-	[27]
Purol N PRO (neutral)	Dr. Schnell Chemie www.dr-schnell.de	No significant abnormalities occurred on the sealant	-	[27]
Rapox (acid)	Dr. Schnell Chemie www.dr-schnell.de	Slight abnormality observed on the sealant specimen*	* The undiluted cleaning agent caused an optical change (but no stickiness or depolymerisation).	[4]
Rapidol S (acid)	Dr. Schnell Chemie www.dr-schnell.de	No significant abnormalities occurred on the sealant	-	[14]

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pH-Range	Producer	Sikaflex®-268	Remarks	
Rapol 58 (acid)	Dr. Schnell Chemie www.dr-schnell.de	No significant abnormalities occurred on the sealant	-	[14]
Glasfee (neutral)	Dr. Schnell Chemie www.dr-schnell.de	No significant abnormalities occurred on the sealant	-	[14]
S-1000 (neutral)	Dr. Schnell Chemie www.dr-schnell.de	No significant abnormalities occurred on the sealant	-	[14]
DB Fensterklarspüler (neutral)	Dr. Schnell Chemie www.dr-schnell.de	No significant abnormalities occurred on the sealant	-	[11]
Rapox OS (acid)	Dr. Schnell Chemie www.dr-schnell.de	No significant abnormalities occurred on the sealant	-	[11]
Rapidol W (acid)	Dr. Schnell Chemie www.dr-schnell.de	No significant abnormalities occurred on the sealant	-	[11]
CW1:100 Super (neutral)	DR. WACK www.dr-wack.com	No significant abnormalities occurred on the sealant	-	[34] [37]
Raileco 105 NF (alkaline)	Ecopoint www.eco-point.com	No significant abnormalities occurred on the sealant	-	[41]
E.P. Pearldry (neutral)	Ecopoint www.eco-point.com	No significant abnormalities occurred on the sealant	-	[41]
Railclean 545 (alkaline)	einszett www.einszett.de	No significant abnormalities occurred on the sealant	-	[4]
StarCare WeSa-Clean -NTA frei (alkaline)	einszett www.einszett.de	No significant abnormalities occurred on the sealant	-	[4]
Acidopoon Plus (acid)	einszett www.einszett.de	Slight abnormally observed on the sealant specimen*	* The undiluted cleaning agent caused a clear damage	[10]

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SC Multiclean (alkaline)	einszett www.einszett.de	No significant abnormalities occurred on the sealant	-	[18]
Lotus Ultra Effekt (acid)	einszett www.einszett.de	No significant abnormalities occurred on the sealant	-	[19]
Simple green (alkaline)	ExTrade Trapp www.extrade.de	No significant abnormalities occurred on the sealant	-	[20]
Flamil 100 Universalreiniger (alkaline)	FLORE-CHEMIE www.flore.de	No significant abnormalities occurred on the sealant	-	[18]
Pre-Self (alkaline)	Fra-Ber www.fra-ber.it	No significant abnormalities occurred on the sealant	-	[10]
Natural Forte Profi Cleaner GEL Plus (alkaline)	Glogar Umwelttechnik www.glogar-uwat.at	Slight abnormally observed on the sealant specimen*	* The undiluted cleaning agent caused a clear damage	[19]
TA 279 (alkaline)	Glogar Umwelttechnik www.glogar-uwat.at	No significant abnormalities occurred on the sealant	-	[19]
P3 Begasol New name: Bonderite C-MC 30110 (alkaline)	Henkel www.henkel-adhesives.com	No significant abnormalities occurred on the sealant	-	[7] [42]
Bonderite C-MC 30112 (alkaline)	Henkel www.henkel-adhesives.com	No significant abnormalities occurred on the sealant	-	[7]
P3 Grato N DB New name: Bonderite C-MC N DB (neutral)	Henkel www.henkel-adhesives.com	No significant abnormalities occurred on the sealant	-	[7] [42]
P3 Lavoxyd CS New name: Bonderite C-MC CS (acid)	Henkel www.henkel-adhesives.com	No significant abnormalities occurred on the sealant	-	[7] [42]
Bonderite C-MC 12 DB (alkaline)	Henkel www.henkel-adhesives.com	No significant abnormalities occurred on the sealant	-	[15]

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pH-Range	Producer	Sikaflex®-268	Remarks	
Clean & Clever (alkaline)	IGEFA www.igefa.de	No significant abnormalities occurred on the sealant	-	[22]
Nu-Attraktion (neutral)	Innu Science innuscience.com	No significant abnormalities occurred on the sealant	-	[21]
Kenotek Globo JeCleaner Super (Keno 4000) (alkaline)	Kenotek www.kenotek.eu	No significant abnormalities occurred on the sealant	-	[12]
Remox-P Alkaline Industrial Detergent (alkaline)	Kerese www.kerese.hu	No significant abnormalities occurred on the sealant	-	[15]
Remox Oxal Train Wash, Oxalic Acid Detergent (acid)	Kerese www.kerese.hu	No significant abnormalities occurred on the sealant	-	[15]
Bevochtiger NP 9 (neutral)	Kluthe www.kluthe.com	No significant abnormalities occurred on the sealant	-	[10]
HAKUPUR 50-720 K (alkaline)	Kluthe www.kluthe.com	No significant abnormalities occurred on the sealant	-	[31]
WASHEYE AUTOSAFE 900 (alkaline)	Lahega www.lahega.se	No significant abnormalities occurred on the sealant	-	[17]
Microl 648w (alkaline)	Lahega www.lahega.se	Slight abnormally observed on the sealant specimen *	* The undiluted cleaning agent caused a clear damage	[23]
Autogloss Dry (acid)	Lahega www.lahega.se	Slight abnormally observed on the sealant specimen *	* The undiluted cleaning agent caused a clear damage	[23]
Rail FEOX (acid)	Lahega www.lahega.se	No significant abnormalities occurred on the sealant	-	[23]
Master Green extreme	Master Green www.mastergreen.ch	No significant abnormalities occurred on the sealant	-	[30]

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pH-Range	Producer	Sikaflex®-268	Remarks	
Mavrox Rail-Cleaner (acid)	Mavro www.mavro-int.com	Clear damage occurred on the sealant	-	[10]
407 Walo-Spray Insekt (neutral)	Merisa www.merisa.ch	No significant abnormalities occurred on the sealant	-	[5] [40]
414 Walo-Spray Plus (acid)	Merisa www.merisa.ch	No significant abnormalities occurred on the sealant	-	[5] [40]
415 Walo-Spray Phos (acid)	Merisa www.merisa.ch	No significant abnormalities occurred on the sealant	-	[5] [40]
408 Walo-Spray Insekt Plus (alkaline)	Merisa www.merisa.ch	No significant abnormalities occurred on the sealant	-	[38] [40]
409 Walo-Spray N Extra (alkaline)	Merisa www.merisa.ch	No significant abnormalities occurred on the sealant	-	[38] [40]
Frostschutz Scheibenklar (neutral)	Mitan www.mitan-oil.de	No significant abnormalities occurred on the sealant	-	[4]
ALTEC T 111 Easyclean (alkaline)	neuTec Chemie www.neutec-chemie.com	No significant abnormalities occurred on the sealant	-	[8]
ALTEC T318 (alkaline)	NEUTEC Chemie www.neutec-chemie.com	No significant abnormalities occurred on the sealant	-	[31]
Polinox Cleaner SBD (acid)	Poligrat GmbH www.poligrat.de	No significant abnormalities occurred on the sealant	-	[13]
Polinox Cleaner CS (acid)	Poligrat GmbH www.poligrat.de	No significant abnormalities occurred on the sealant	-	[13]
RHD Blau Spezialreiniger (acid)	Reddig Handel & Dienstleistungen	No significant abnormalities occurred on the sealant	-	[4]

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LoClean N plus (neutral)	Reinwerk solutions www.reinwerksolutions.com	No significant abnormalities occurred on the sealant	-	[10]
LoClean NGU (neutral)	Reinwerk solutions www.reinwerksolutions.com	Slight abnormally observed on the sealant specimen*	* The undiluted cleaning agent caused a clear damage	[10]
LoClean Glanz (slightly alkaline)	Reinwerk solutions www.reinwerksolutions.com	No significant abnormalities occurred on the sealant	-	[10]
Moto-Quick Aqualine (alkaline)	Riwax www.riwax.ch	No significant abnormalities occurred on the sealant	-	[6] [15]
Riwax Carline Spray wash entschäumt (alkaline)	Riwax www.riwax.ch	No significant abnormalities occurred on the sealant	-	[15]
Shampoo Ste (acid)	Riwax www.riwax.ch	No significant abnormalities occurred on the sealant	-	[21]
Extreme Simple Green, Aviation Cleaner & Degreaser (alkaline)	Simple Green www.simplegreen.com	No significant abnormalities occurred on the sealant	-	[15]
Sonax Scheiben Wash (alkaline)	Sonax www.sonax.de	No significant abnormalities occurred on the sealant	-	[22]
Frostschutz -60°C (neutral)	Startol www.startol.de	No significant abnormalities occurred on the sealant	-	[28]
Kraftreiniger KR04 (alkaline)	Stehomed www.stehomed.at	No significant abnormalities occurred on the sealant	-	[19]
Steinet 674 (acid)	Steinfels www.steinfels-swiss.ch	Slight abnormality observed on the sealant specimen*	* The undiluted cleaning agent caused a heavy swelling (but no stickiness or depolymerization)	[5]
Steinet 307 (alkaline)	Steinfels www.steinfels-swiss.ch	No significant abnormalities occurred on the sealant	-	[7] [40]

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Steinet 619 (acid)	Steinfels www.steinfels-swiss.ch	No significant abnormalities occurred on the sealant	-	[7] [40]
Steinet 673	Steinfels www.steinfels-swiss.ch	Clear damage occurred on the sealant	-	[40]
Vorreiniger Power Clean Jumbo (alkaline)	Stockmeier Chemie www.stockmeier.com	No significant abnormalities occurred on the sealant	-	[22]
TP80 Lufttrockner (acid)	Stockmeier Chemie www.stockmeier.com	Clear damage occurred on the sealant	-	[22]
Rail Cleaner (acid)	Trion Tensid www.trion.se	Clear damage occurred on the sealant	-	[31]
U8 Fensterreiniger (alkaline)	Weita AG www.weita.ch	No significant abnormalities occurred on the sealant	-	[39]
StarCare Flugrostentferner O (acid)	Werner Sauer GmbH	No significant abnormalities occurred on the sealant	-	[18]
StarCare Nufa Trockner (acid)	Werner Sauer GmbH	No significant abnormalities occurred on the sealant	-	[18]
CHEMASOL Antifrost & Klarsicht (neutral)	Winkler Logistik www.winkler.com	No significant abnormalities occurred on the sealant	-	[25]
Eco Remover (alkaline)	Zekar www.zekar.pl	Slight abnormally observed on the sealant specimen*	* The undiluted cleaning agent caused a clear damage	[21]
Shampoo for Trains	unknown	No significant abnormalities occurred on the sealant	-	[29]
WST 1	unknown	No significant abnormalities occurred on the sealant	-	[29]

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Alkali Rust	unknown	No significant abnormalities occurred on the sealant	-	[29]

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Explanation of statements on test results (evaluation according to CQP 015-1):

- GREEN:** Diluted and undiluted cleaning agents did **not** cause any damage to the sealant specimens
- YELLOW:** Only the **undiluted** cleaning agents lead to changes or damages of the sealant specimen
- RED:** Diluted and undiluted cleaning agents caused damage on the sealant specimens

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3 FURTHER DOCUMENTATION

- [1] DIN_EN_ISO_2812-1_2007-5
- [2] Sika CQP 015-1
- [3] ATI – Maintenance guideline for external joints of rail vehicles
- [4] Report: 00016-DE1-00055-IYi - 24.07.2015
- [5] Report: 00498-CH-00030-SKe - 02.10.2015
- [6] Report: 00511-CTS1-00017-MKö - 06.10.2015
- [7] Report: 00024-CTS-00104-Reb - 03.03.2016
- [8] Report: 00092-DE1-00085-IYi - 13.05.2016
- [9] Report: 00016-DE1-00082-IYi - 12.05.2016
- [10] Report: 00024-CTS-00105-REb - 22.07.2016
- [11] Report: 00092-DE1-00081-IYi - 11.07.2016
- [12] Report: 00092-DE1-00106-IYi - 02.12.2016
- [13] Report: 00141-DE1-00025-IYi - 06.12.2016
- [14] Report: 00092-DE1-00097-IYi - 09.12.2016
- [15] Report: 00024-CTS-00120-SKe - 24.01.2017
- [16] Report: 00024-CTS-00122-REb - 13.04.2017
- [17] Report: 00092-DE1-00127-IYi - 26.07.2017
- [18] Report: 00141-DE1-00027-IYi - 26.07.2017
- [19] Report: 00141-DE1-00028-IYi - 26.07.2017
- [20] Report: 00092-DE1-00140-IYi - 13.10.2017
- [21] Report: 00024-CTS-00141-SKe - 08.05.2018
- [22] Report: 00092-DE1-00157-IYi - 19.09.2018
- [23] Report: 00092-DE1-00163-IYi - 11.01.2019
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- [25] Report: 00092-DE1-00175-IYi - 24.04.2019
- [26] Report: 00016-DE1-00188-IYi - 24.04.2019
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- [31] Report: 00024-CTS-00168-SLt - 02.10.2020
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Additional Product Information

Cleaning agent resistance of Sikaflex®

May 2023, Version 11

API-Cleaning-Agent-Resistance-Sikaflex-268-CORP-12-2022-en-V10

Validity until May 2024, unless superseded

Sika Services AG

Tueffenwies 16

CH-8048 Zurich

www.sika.com/industry

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