



# SikaFast®-1640 NO-MIX ACRYLATE REAR MIRROR ADHESIVE KIT



## PRODUCT BENEFITS

- Ideal for bonding metal rear mirror brackets to windshields
- Reaches handling strength within seconds
- 100% reactive substance, no solvents
- Distribution-friendly kit packaging






# LEADING SOLUTIONS, DESIGNED AND TESTED FOR MAXIMUM EFFICIENCY

When using SikaFast®-1640, you can rely on Sika's expertise and knowledge as OEM supplier. A large number of vehicle manufacturers rely on Sika technology for structural bonding on the production line.

## AREA OF APPLICATION

SikaFast®-1640 is a toughened and impact-resistant no-mix acrylate. It is suitable to bond glass and metals and combinations thereof. No-mix acrylate basically means that component A is applied to one side and component B to the other. When the parts are joined, the two components come into contact and react with each other. SikaFast®-1640 is ideal to bond rear mirror brackets out of metal. It cures very quickly and comes in a distribution-friendly packaging.

For plastic brackets use SikaFast®-5211 NT instead. Separate information is available on request.

1. CLEAN	2. ACTIVATE	3. APPLY	4. JOIN	5. MOUNT
				
<p>Clean the glass and bracket with Sika® CleanGlass. Wipe it dry.</p>	<p>Apply the SikaFast®-1640 Activator on the bond area on the glass. No flash off!</p>	<p>Apply a small portion of SikaFast®-1640 Gel on the bracket.</p>	<p>Immediately join! Bonding needs WET on WET. Hold for approx. 20 seconds. Excess material can be removed with a cloth.</p>	<p>Wait for at least 5 minutes until rear mirror is mounted again.</p>

Our most current General Sales Conditions shall apply.  
Please consult the Data Sheet prior to any use and processing.



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