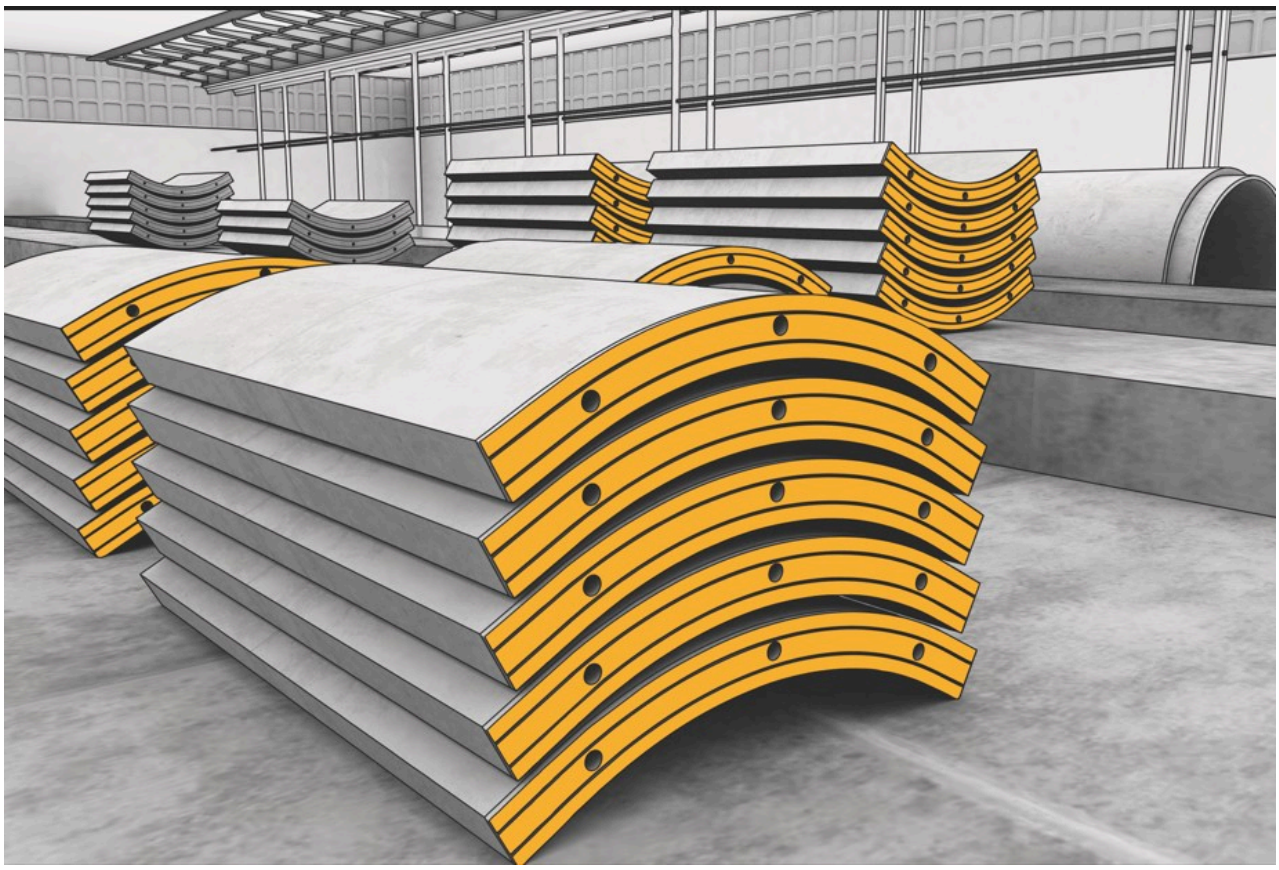
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# ENVIRONMENTAL PRODUCT DECLARATION

In accordance with ISO 14025 and EN 15804+A2

## Sika Services AG
## Sika® ViscoCrete®-20 HE



BUILDING TRUST

**Owner of the declaration**
Sika Services AG
16 Tüffenwies
8048 Zürich
Switzerland

**Product**
Sika® ViscoCrete®-20 HE

**Declared product / Declared unit**
1 kg

**This declaration is based on Product Category Rules**
EN 15804:2012 + A2:2019,
NPCR Part A:2021 ,
NPCR 009 Part B for Technical chemical Products for Construction

**Program operator:**
EPD Global
Majorstuen P.O. Box 5250
N-0303 Oslo
Norway

**Declaration number**
NEPD-12189-12189-2

**Registration number**
NEPD-12189-12189-2

**Issue date**
14.09.2026

**Valid to**
13.09.2031

**EPD Software**
Emidat Platform v1.0.0

## General Information

**Product**
Sika® ViscoCrete®-20 HE

**Program Operator**
EPD Global
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Email: post@epd-norge.no

**Declaration Number**
NEPD-12189-12189-2

**This declaration is based on Product Category Rules**
EN 15804:2012 + A2:2019,
NPCR Part A:2021 ,
NPCR 009 Part B for Technical chemical Products for Construction

**Statements**
The owner of the declaration shall be liable for the underlying information and evidence. The Norwegian EPD Foundation shall not be liable with respect to manufacturer, life cycle assessment data and evidences.

**Declared unit**
1 kg

**General information on verification of EPD from EPD tools**
Independent verification of data, other environmental information and the declaration according to ISO 14025:2011-10, § 8.1.3 and § 8.1.4. Verification of each EPD is made according to EPD Global's guidelines for verification and approval requiring that tools are i) integrated into the company's environmental management system, ii) the procedures for use of the EPD tool are approved by EPD Global, and iii) the process is reviewed annually by an independent third-party verifier. See Appendix G of EPD Global's General Programme Instructions for further information on EPD tools.

**Verification**
Independent third-party verification based on the verification of the EPD tool, background data and test-EPD in accordance with EPD Global's procedures and guidelines for verification and approval of EPD tools.
Third-party verifier: Charlotte Merlin, FORCE Technology

**Owner of the declaration**
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8048 Zürich, Switzerland

**Place of production**
Alcobendas, Spain

**Management system**
ISO 9001 , ISO 14001 , ISO 45001

**Organisation no**
Sika Services AG

**Issue date**
14.09.2026

**Valid to**
13.09.2031

**Year of study**
2025

**Comparability**
EPDs of construction products may not be comparable if they do not comply with EN 15804 and are not seen in a building context. EPD data may not be comparable if the datasets used are not developed in accordance with EN 15804 and if the background systems are not based on the same database (including primary and secondary data).

**Development and verification of EPD**
The declaration was created using the Emidat EPD tool v1.0, developed by Emidat GmbH which is third-party verified and approved as a Reference Flow Tool with internal review under administration and surveillance by EPD Global under provisions stated in general information on verification of EPD from EPD tools.

Developer of EPD: Lucia Puente
Reviewer of company-specific input data and EPD: Katherine Agapitos

**Approved**

Håkon Hauan, The Norwegian EPD Foundation

# Product

## Product description

Sika® ViscoCrete-20® HE is a third-generation superfluidizing additive for concrete and mortar. It is specially designed for concrete production where high initial strengths, powerful water reduction and excellent workability are required.

## Application description

Concrete Made.

Precast concrete parts.

Quick-fitting concrete.

Concretes with a high degree of water reduction (up to 40%).

Concrete made on site where rapid demoulding is required.

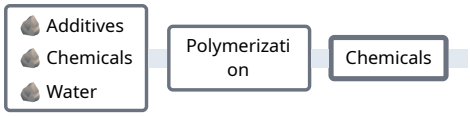
Self-compacting concrete.

Concretes that require very good finishing.

## Production process




## Upstream production processes




## Product specification

| Name of ingredient | Share of total weight |
|---|---|
| Additives | 0 - 2 % |
| Chemicals | 70 - 90 % |
| Water | 10 - 30 % |

## Packaging

| Name | Quantity, kg |
|---|---|
| Polypropylene foil | 4.00e-06 |
| Waterproof IBC | 0.02 |

## Technical data

| | Unit | Value |
|---|---|---|
| Density | g / ml | 1.08 |

## Market

Spain

**Recipients**
B2B

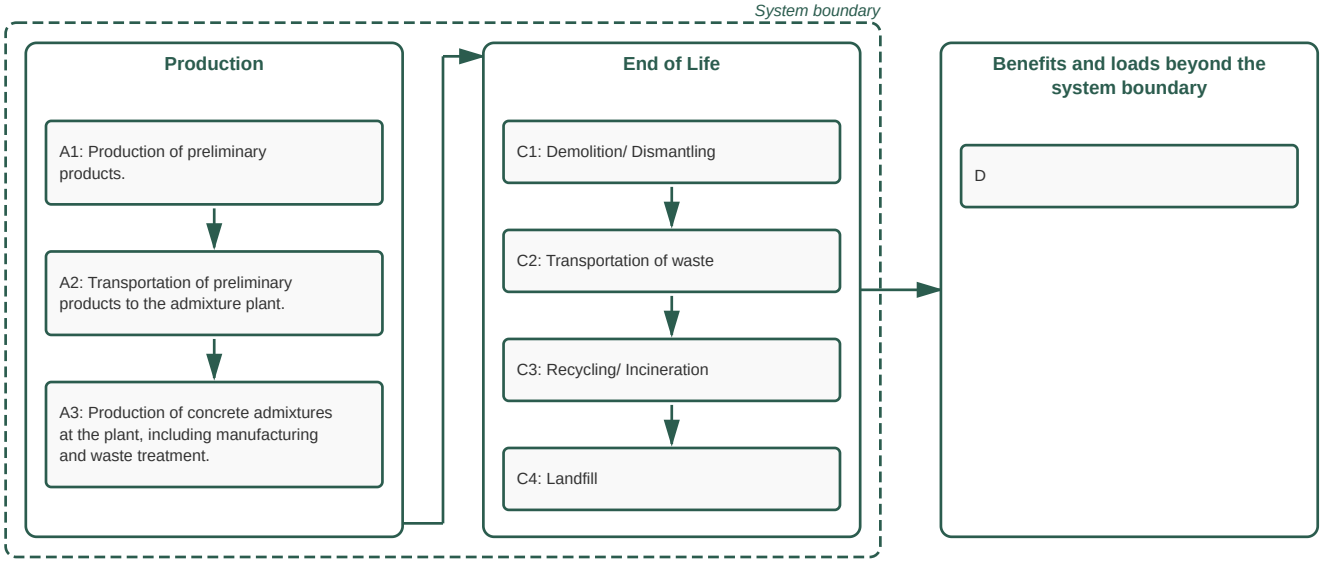
## LCA: Calculation rules

### Declared unit
1 kg

### Product lifetime
Not declared

### Reference service life
Not declared

### System boundary




### Data quality
The foreground data are based on extensive and detailed data collection at the production site of the manufacturer, covering key processes such as raw material sourcing, formulation, and manufacturing. These foreground data are fully linked with corresponding datasets from the background database (ecoinvent 3.10) or with EN15804+A2-compliant EPDs, ensuring consistency, reliability, and maintaining alignment with the latest industry standards.

The overall data representativeness is rated as good with an overall score of 4.00/5, in accordance with EN 15804+A2 Annex E guidance on data quality assessment, considering geographical, technical, and temporal representativeness.

The following table discloses all processes or activities assessed with very poor or poor data representativeness according to EN 15804+A2, as well as those assessed as fair that contribute more than 30 % to any core impact indicator in A1–A3:

| Element | Minimal Representativeness | Source | Year |
|---|---|---|---|
| Recycling | Very poor | ecoinvent 3.10 | 2023 |
| Additives | Poor | ecoinvent 3.10 | 2023 |
| Manufacturing fuels | Poor | ecoinvent 3.10 | 2023 |
| Packaging | Poor | ecoinvent 3.10 | 2023 |
| Waterproof IBC | Poor | ecoinvent 3.10 | 2023 |

### System boundaries (X=included, MND=module not declared)

| | Production | | | Installation | | Use stage | | | | | | | End-of-Life | | | | Next product system |
|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|
| | Raw material supply | Transport | Manufacturing | Transport | Installation Process | Use | Maintenance | Repair | Replacement | Refurbishment | Operational Energy Use | Operational Water Use | Demolition | Transport | Waste Processing | Disposal | Benefits and loads beyond the system boundary |
| Module | A1 | A2 | A3 | A4 | A5 | B1 | B2 | B3 | B4 | B5 | B6 | B7 | C1 | C2 | C3 | C4 | D |
| Modules declared | x | x | x | MND | MND | MND | MND | MND | MND | MND | MND | MND | x | x | x | x | x |
| Geography | | | ES | MND | MND | MND | MND | MND | MND | MND | MND | MND | ES | ES | ES | ES | ES |

For the geographies modeled in A1 and A2, refer to *Product specification*.

Type of EPD: Cradle to gate with modules C1-C4 + D

**Stage of Material Production and Construction**

Module A1: Production of preliminary products.

Module A2: Transportation of preliminary products to the admixture plant.

Module A3: Production of concrete admixtures at the plant, including manufacturing and waste treatment.

**Disposal Stage**

Module C1: Demolition/Dismantling

Module C2: Transportation of waste

Module C3: Recycling/Incineration

Module C4: Landfill

### Cut-off criteria

All inputs and outputs related to the declared modules of Superplasticizer, including raw materials, packaging, transportation, energy usage and ancillary materials, were comprehensively considered in line with EN 15804+A2 and if applicable the product-specific PCR. Furthermore, all known hazardous substances (within the REACH list and the Norwegian Priority List), regulated materials, and significant emissions were declared and are not excluded under the cut-off rules.

The following processes are considered below the EN 15804+A2 cut-off threshold and were excluded:

- Impacts related to the manufacturer's infrastructure and assets
- Manufacturing of means of production, buildings or other capital goods
- Transportation of personnel to the plant
- Transportation of personnel within the plant
- Research and development activities
- Long-term emissions

### Allocation

Foreground inventory data (energy and fuels, ancillary materials, emissions and waste) was collected at the production process level. Mass-based allocation was applied to allocate the total output of the production process in 2025 to the reference product.

**Key assumptions and estimates**

Production process flows are allocated to the reference product, as described under allocation. The mass-based allocation assumes a uniform distribution of production impacts across co-products. Foreground inventory data is checked for consistency of production process, to ensure the validity of the allocated results.

## LCA: Scenarios and additional technical information

The following information describe the scenarios in the different modules of the EPD. Mass and energy flows are reported per 1 kg of product.

| End-of-life scenario (C1-C4) | Value | Unit |
|---|---|---|
| Diesel required to demolish 1 kg of concrete | 0.06 | MJ / kg |
| PM 10 emissions during the demolishment of 1 kg of concrete | 6.00e-05 | kg / kg |
| PM 2.5 emissions during the demolishment of 1 kg of concrete | 1.70e-05 | kg / kg |
| Collection process specified by type | | |
| Collected individually | 0 | kg |
| Collected with mixed construction and demolition waste | 1.00 | kg |
| Recovery system specified by type | | |
| Destined for reuse | 0 | kg |
| Recycling rate | 10.00 | % |
| Destined for recycling | 0.10 | kg |
| Destined for energy recovery | 0 | kg |
| Disposal specified by type | | |
| Product or material destined for final disposal | 0.90 | kg |
| Transport | | |
| Distance to landfill | 50.00 | km |
| Distance to recycling | 50.00 | km |
| Transport modality: Truck | transport, freight, lorry >32 metric ton, EURO6 | - |
| Energy demand | 1.58 | MJ / t*km |
| Energy demand (km) | 1.58e-03 | MJ / km |
| Capacity utilization | 53.30 | % |

Module C2 includes the impact of transportation of material after deconstruction, during the End-of-Life stage.

| Reuse, recovery and/or recycling potentials (D) | Value | Unit |
|---|---|---|
| Amount of secondary material that the system takes in | 0 | kg |
| Installation: Material eligible for recycling/reuse credits | 0 | kg |
| End-of-life: Material eligible for recycling/reuse credits | 0.10 | kg |
| Substitution of gravel | 0.10 | kg |
| End-of-life: Exported energy eligible for credits | 0 | MJ |

Calculation of loads and benefits per EN 15804+A2. Exported energy is credited only where it originates from the incineration of primary material; landfilled fractions receive no exported-energy credit and therefore no avoided primary energy consumption. Recycling or reuse benefits are credited when primary material from the product is recovered at end-of-life and replaces virgin material that would otherwise have been produced.

# LCA: Results

The following results are based on the market-based electricity approach applied to the foreground system (A3). Further details on electricity data are provided in the Additional Requirements section.

## Core environmental impact indicators

| Indicator | Unit | A1-A3 | C1 | C2 | C3 | C4 | D |
|---|---|---|---|---|---|---|---|
| GWP-total | kg $CO_2$-eq. | 1.67e+00 | 6.13e-03 | 5.18e-03 | 4.38e-04 | 5.63e-03 | -2.05e-04 |
| GWP-fossil | kg $CO_2$-eq. | 1.65e+00 | 6.13e-03 | 5.18e-03 | 4.38e-04 | 5.63e-03 | -1.99e-04 |
| GWP-biogenic | kg $CO_2$-eq. | 2.62e-02 | 6.12e-07 | 2.60e-06 | 8.31e-08 | 7.48e-07 | -6.29e-06 |
| GWP-luluc | kg $CO_2$-eq. | 2.29e-03 | 5.33e-07 | 1.84e-06 | 3.81e-08 | 2.92e-06 | -2.24e-08 |
| ODP | kg CFC-11-Eq | 1.21e-07 | 9.38e-11 | 1.08e-10 | 6.70e-12 | 1.63e-10 | -2.80e-12 |
| AP | mol H+-Eq | 6.13e-03 | 5.53e-05 | 1.22e-05 | 3.95e-06 | 3.99e-05 | -1.72e-06 |
| EP-freshwater | kg P-Eq | 6.56e-04 | 1.79e-07 | 3.64e-07 | 1.28e-08 | 4.67e-07 | -8.77e-09 |
| EP-marine | kg N-Eq | 1.30e-03 | 2.57e-05 | 3.21e-06 | 1.83e-06 | 1.52e-05 | -6.80e-07 |
| EP-terrestrial | mol N-Eq | 1.24e-02 | 2.81e-04 | 3.47e-05 | 2.01e-05 | 1.66e-04 | -7.95e-06 |
| POCP | kg NMVOC-Eq | 7.61e-03 | 8.38e-05 | 2.12e-05 | 5.98e-06 | 5.94e-05 | -2.27e-06 |
| ADPE | kg Sb-Eq | 2.96e-05 | 2.20e-09 | 1.48e-08 | 1.57e-10 | 8.93e-09 | -2.04e-09 |
| ADPF | MJ, net calorific value | 3.80e+01 | 8.02e-02 | 7.77e-02 | 5.73e-03 | 1.38e-01 | -2.90e-03 |
| WDP | $m^3$ world Eq deprived | 4.87e-01 | 1.96e-04 | 3.90e-04 | 1.40e-05 | 3.86e-04 | -1.40e-04 |

**GWP-total**: Global Warming Potential - total , **GWP-fossil**: Global warming potential - fossil , **GWP-biogenic**: Global Warming Potential - biogenic , **GWP-luluc**: Global Warming Potential - luluc , **ODP**: Depletion potential of the stratospheric ozone layer , **AP**: Acidification potential, Accumulated Exceedance , **EP-freshwater**: Eutrophication potential - freshwater , **EP-marine**: Eutrophication potential - marine , **EP-terrestrial**: Eutrophication potential - terrestrial , **POCP**: Photochemical Ozone Creation Potential , **ADPE**: Abiotic depletion potential - non-fossil resources , **ADPF**: Abiotic depletion potential - fossil resources , **WDP**: Water (user) deprivation potential

## Additional indicators

| Indicator | Unit | A1-A3 | C1 | C2 | C3 | C4 | D |
|---|---|---|---|---|---|---|---|
| PM | disease incidence | 5.32e-08 | 8.92e-09 | 5.04e-10 | 8.56e-10 | 9.07e-10 | -4.71e-11 |
| IRP | kBq U235-Eq | 2.81e-01 | 3.59e-05 | 9.44e-05 | 2.56e-06 | 8.80e-05 | -3.34e-05 |
| ETP-fw | CTUe | 1.23e+02 | 1.14e-02 | 1.84e-02 | 8.11e-04 | 1.89e-02 | -1.43e-03 |
| HTP-c | CTUh | 1.16e-08 | 2.40e-11 | 3.31e-11 | 1.71e-12 | 2.54e-11 | -3.24e-12 |
| HTP-nc | CTUh | 9.48e-08 | 1.09e-11 | 5.13e-11 | 7.77e-13 | 2.48e-11 | -1.88e-12 |
| SQP | dimensionless | 6.12e+00 | 5.62e-03 | 7.82e-02 | 4.01e-04 | 2.72e-01 | -6.55e-03 |

**PM**: Potential incidence of disease due to PM emissions , **IRP**: Potential Human exposure efficiency relative to U235 , **ETP-fw**: Potential Comparative Toxic Unit for ecosystems , **HTP-c**: Potential Comparative Toxic Unit for humans - cancer effects , **HTP-nc**: Potential Comparative Toxic Unit for humans - non-cancer effects , **SQP**: Potential Soil quality index . **IRP**: This impact category deals mainly with the eventual impact of low dose ionizing radiation on human health of the nuclear fuel cycle. It does not consider effects due to possible nuclear accidents, occupational exposure nor due to radioactive waste disposal in underground facilities. Potential ionizing radiation from the soil, from radon and from some construction materials is also not measured by this indicator. **ETP-fw, HTP-c, HTP-nc, SQP**: The results of these environmental impact indicators shall be used with care as the uncertainties on these results are high or as there is limited experienced with these indicators.

## Use of resources

| Indicator | Unit | A1-A3 | C1 | C2 | C3 | C4 | D |
|---|---|---|---|---|---|---|---|
| PERE | MJ | 3.00e+00 | 4.90e-04 | 1.23e-03 | 3.50e-05 | 1.28e-03 | -9.48e-04 |
| PERM | MJ | 1.34e-05 | 0.00e+00 | 0.00e+00 | -1.34e-06 | 0.00e+00 | 0.00e+00 |
| PERT | MJ | 3.00e+00 | 4.90e-04 | 1.23e-03 | 3.37e-05 | 1.28e-03 | -9.48e-04 |
| PENRE | MJ | 2.58e+01 | 8.02e-02 | 7.77e-02 | 5.73e-03 | 1.38e-01 | -2.90e-03 |
| PENRM | MJ | 1.16e+01 | 0.00e+00 | 0.00e+00 | -1.15e+00 | 0.00e+00 | 0.00e+00 |
| PENRT | MJ | 3.74e+01 | 8.02e-02 | 7.77e-02 | -1.14e+00 | 1.38e-01 | -2.90e-03 |
| SM | kg | 0.00e+00 | 0.00e+00 | 0.00e+00 | 0.00e+00 | 0.00e+00 | 1.00e-01 |
| RSF | MJ | 0.00e+00 | 0.00e+00 | 0.00e+00 | 0.00e+00 | 0.00e+00 | 0.00e+00 |
| NRSF | MJ | 0.00e+00 | 0.00e+00 | 0.00e+00 | 0.00e+00 | 0.00e+00 | 0.00e+00 |
| FW | $m^3$ | 1.59e-02 | 5.21e-06 | 1.13e-05 | 3.72e-07 | 1.43e-04 | -1.42e-04 |

**PERE**: Primary energy resources - renewable: use as energy carrier , **PERM**: Primary energy resources - renewable: used as raw materials , **PERT**: Primary energy resources - renewable: total , **PENRE**: Primary energy resources - non-renewable: use as energy carrier , **PENRM**: Primary energy resources - non-renewable: used as raw materials , **PENRT**: Primary energy resources - non-renewable: total , **SM**: Use of secondary material , **RSF**: Renewable secondary fuels , **NRSF**: Non-renewable secondary fuels , **FW**: Net use of fresh water

## Waste flows

| Indicator | Unit | A1-A3 | C1 | C2 | C3 | C4 | D |
|---|---|---|---|---|---|---|---|
| HWD | kg | 1.83e-03 | 0.00e+00 | 0.00e+00 | 0.00e+00 | 0.00e+00 | 0.00e+00 |
| NHWD | kg | 3.80e-03 | 0.00e+00 | 0.00e+00 | 0.00e+00 | 9.00e-01 | 0.00e+00 |
| RWD | kg | 0.00e+00 | 0.00e+00 | 0.00e+00 | 0.00e+00 | 0.00e+00 | 0.00e+00 |

**HWD**: Hazardous waste disposed , **NHWD**: Non hazardous waste disposed , **RWD**: Radioactive waste disposed

## Output flows

| Indicator | Unit | A1-A3 | C1 | C2 | C3 | C4 | D |
|---|---|---|---|---|---|---|---|
| CRU | kg | 0.00e+00 | 0.00e+00 | 0.00e+00 | 0.00e+00 | 0.00e+00 | 0.00e+00 |
| MFR | kg | 2.53e-03 | 0.00e+00 | 0.00e+00 | 1.00e-01 | 0.00e+00 | 0.00e+00 |
| MER | kg | 0.00e+00 | 0.00e+00 | 0.00e+00 | 0.00e+00 | 0.00e+00 | 0.00e+00 |
| EEE | MJ | 3.41e-03 | 0.00e+00 | 0.00e+00 | 0.00e+00 | 0.00e+00 | 0.00e+00 |
| EET | MJ | 2.20e-02 | 0.00e+00 | 0.00e+00 | 0.00e+00 | 0.00e+00 | 0.00e+00 |

**CRU**: Components for re-use , **MFR**: Materials for recycling , **MER**: Materials for energy recovery , **EEE**: Exported electrical energy , **EET**: Exported thermal energy

| Name | Value | Unit |
|---|---|---|
| Biogenic carbon content in product | 2.27e-07 | kg C |
| Biogenic carbon content in accompanying packaging | 0.00e+00 | kg C |

## Additional requirements

### Greenhouse gas emissions from the use of electricity in the manufacturing phase

Electricity consumption in the manufacturing phase is composed from the sources below. This EPD follows the market-based approach.

| Approach | Electricity | Quantity [kWh] | Emission Factor [kg $CO_2$e/kWh] |
|---|---|---|---|
| market-based | ecoinvent: electricity production, wind, >3MW turbine, onshore (ES) | 9.62e-03 | 0.03 |
| market-based | ecoinvent: electricity production, hydro, pumped storage (ES) | 8.88e-03 | 0.33 |
| ( location-based ) | ( ecoinvent: market for electricity, medium voltage (ES) ) | ( 0.02 ) | ( 0.20 ) |
| market- and location-based | ecoinvent: electricity production, photovoltaic, 3kWp slanted-roof installation, single-Si, panel, mounted (ES) | 2.89e-03 | 0.08 |

Rows marked with () are provided for reference and not used in the assessment.

Electricity consumption in upstream production processes:

| Electricity | Emission Factor [kg $CO_2$e/kWh] |
|---|---|
| ecoinvent: electricity production, wind, >3MW turbine, onshore (ES) | 0.03 |
| ecoinvent: electricity production, hydro, pumped storage (ES) | 0.33 |
| ecoinvent: electricity production, photovoltaic, 3kWp slanted-roof installation, single-Si, panel, mounted (ES) | 0.08 |

### Dangerous substances

The product contains no hazardous substances given by the REACH Candidate List or the Norwegian Priority List.

## Additional environmental information

### Secondary content

The product contains 0 % secondary material. Secondary material includes recycled, recovered and by-product content.

### Additional environmental impact indicators required in NPCR Part A for construction products

| Indicator | Unit | A1-A3 | C1 | C2 | C3 | C4 | D |
|---|---|---|---|---|---|---|---|
| GWP-IOBC | kg $CO_2$-eq. | 1.65e+00 | 6.13e-03 | 5.18e-03 | 4.38e-04 | 5.63e-03 | -1.99e-04 |

**GWP-IOBC**: Global Warming Potential - Instantaneous oxidation of biogenic carbon

## Bibliography


| | |
|---|---|
| CEN/TR 15941:2010 | Sustainability of construction works - Environmental product declarations - Methodology for selection and use of generic data |
| EN 15804:2012+A2:2019 | Sustainability of construction works - Environmental product declarations - Core rules for the product category of construction products |
| EN 15942:2022-04 | Sustainability of construction works - Environmental product declarations - Communication format business-to-business |
| ISO 14025:2011-10 | Environmental labels and declarations - Type III environmental declarations - Principles and procedures |
| ISO 14040:2021-02 | Environmental management - Life cycle assessment - Principles and framework |
| ISO 14044:2021-02 | Environmental management - Life cycle assessment - Requirements and guidelines |
| EF 3.1 | Environmental Footprint (EF) Life Cycle Impact Assessment method - Characterisation Factors version 3.1, European Commission, Joint Research Centre (JRC) |
| ecoinvent 3.10 | ecoinvent, Zurich, Switzerland, database version 3.10 |
| NPCR Part A:2021 | Construction products and services, Version 2.0. Issue date: 24.03.2021; validity extended to 31.12.2026. |
| NPCR 009:2021 | Product category rules, Part B: Technical chemical products for the building and construction industry. Issue date: 06.10.2021; validity extended to 30.06.2026. |



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